

Jaws Orange Line

A09

Inside jaw BB, DIN 6350, outward stepped jaw, hardened


Chuck Size	3-jaw set	4-jaw set	Jaw length mm	Jaw height mm	Jaw width mm
100	110156	110064	48	33,5	14
125	110157	110065	52	41,5	18
160	110159	110067	61	47,5	18
200	110160	110068	69	53,5	20
250	110161	110069	90	67,5	24
315	110162	110070	130	79,5	34

Additionally or later applied, hardened stepped jaws must be ground out in the chuck.
For jaws which are applied later, send in the chuck.

A09

Outside jaw DB, DIN 6350, inward stepped jaw, hardened


Chuck Size	3-jaw set	4-jaw set	Jaw length mm	Jaw height mm	Jaw width mm
100	110166	110074	48	33,5	14
125	110167	110075	52	41,5	18
160	110169	110077	61	47,5	18
200	110170	110078	69	53,5	20
250	110171	110079	90	67,5	24
315	110016	110080	130	79,5	34

Additionally or later applied, hardened stepped jaws must be ground out in the chuck.
For jaws which are applied later, send in the chuck.

A09

Unstepped jaw BL, DIN 6350, unstepped, soft, material 16MnCr5


Chuck Size	3-jaw set	4-jaw set	Jaw length mm	Jaw height mm	Jaw width mm
100	107589	107599	48	33,5	14
125	107590	107600	52	41,5	18
160	107592	107602	61	47,5	18
200	107593	107603	69	53,5	20
250	107594	107604	90	67,5	24
315	107595	107605	130	79,5	34

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Base jaw GB, DIN 6350, with fixing screw


Chuck Size	3-jaw set	4-jaw set	Jaw length mm	Jaw width mm
100	107500	107542	46	14
125	107501	107543	55	18
160	107503	107545	65	18
200	107504	107546	78	20
250	107505	107547	92	24
315	107506	107548	108	34

A09

Reversible top jaws UB, DIN 6350, hardened tongue and groove for external and internal clamping, material 16 MnCr5


Chuck Size	3-jaw set	4-jaw set	Jaw length mm	Jaw height mm	Jaw width mm
100	108045	108053	47	29,5	22
125	108046	108054	56	37,5	26
160	107936	107938	66,7	41,5	28
200	107937	107939	79,5	42,5	30
250	108049	108057	95,3	52,5	36
315	108050	108058	109,5	57,5	42

Additionally or later applied, hardened stepped jaws must be ground out in the chuck.
For jaws which are applied later, send in the chuck.

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Unstepped top jaw AB, DIN 6350 soft, material 16MnCr5



Chuck Size	3-jaw set	4-jaw set	Jaw length mm	Jaw height mm	Jaw width mm
100	107633	107641	53	30	22,5
125	107634	107642	62	38	26,5
160	108581	108583	74	42	28,5
200	108582	108584	87	43	30,5
250	107637	107579	103	53	36,5
315	107638	107580	120	58	42,5

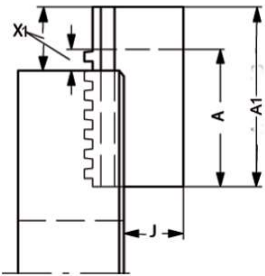
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Unstepped jaw BL, special length, soft, material 16MnCr5, DIN 6350



Chuck Size	3-jaw set	4-jaw set	A1 mm	X1 max.	A mm	J mm	X max. mm
200	130031	137073	100	50	69	32,5	19
250	132658	137074	120	56	90	41	26
315	132184	129894	160	70	130	46	40
200	130033	137077	120	70	69	32,5	19
250	128880	130610	140	76	90	41	26
315	118908	137078	200	110	130	46	40
315	121367	133691	250	160	130	46	40

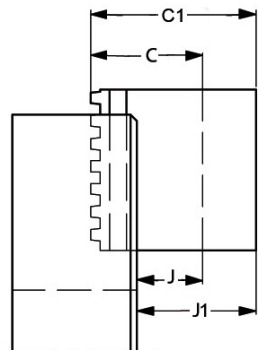


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Unstepped jaw BL, special height, soft, material 16MnCr5, DIN 6350

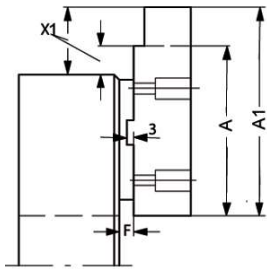


Chuck Size	3-jaw set	4-jaw set	C1 mm	J1	C mm	J mm
200	125710	132972	80	58,5	54	32,5
250	122188	134796	100	73	68	41
315	132186	137091	110	76	80	46
200	125712	137095	120	98,5	54	32,5
250	122189	130630	130	103	68	41
315	137096	137097	140	106	80	46
200	125714	137101	150	128,5	54	32,5
250	137102	137103	150	123	68	41
315	137104	130340	160	126	80	46



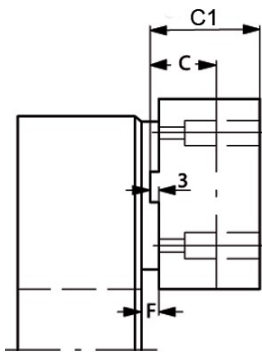
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Top jaw AB, special length, soft, material 16MnCr5, DIN 6350



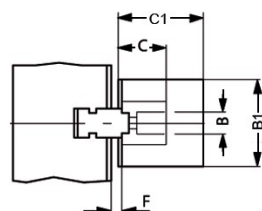
Chuck Size	3-jaw set	4-jaw set	A1 mm	X1 max.	F mm	A mm	X max. mm
200	110086	148139	100	43	6,8	87	30
250	112122	129289	130	63	8	103	36
315	110624	143764	160	76	5,5	120	36
200	112120	148657	120	63	6,8	87	30
250	125428	128700	150	83	8	103	36
315	112091	147754	200	116	5,5	120	36
250	104710	146013	180	113	8	103	36
315	112089	147860	250	166	5,5	120	36

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Top jaw AB, special height, soft, material 16MnCr5, DIN 6350



Chuck Size	3-jaw set	4-jaw set	C1 mm	C mm	F mm
200	132155	132181	60	43	6,8
250	119645	135867	70	53	8
315	110435	149975	80	58	5,5
200	128564	149976	80	43	6,8
250	128571	134999	100	53	8
315	110437	129691	110	58	5,5
250	128573	149978	150	53	8
315	128569	141671	150	58	5,5

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Top jaw AB, special width and height, soft, material 16MnCr5, DIN 6350



Chuck Size	3-jaw set	4-jaw set	B1 mm	C1 mm	B mm	C mm
200	105057	105061	40	70	30,5	43
250	137090	141338	50	80	36,5	53
315	143053	149979	60	90	42	58
200	133259	149982	50	80	30,5	43
250	133653	137526	60	90	36,5	53
315	143057	149983	80	110	42	58

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